

This kit contains 2 left legs (BLACK GEAR) and 1 right leg (RED GEAR). Please install the legs as shown in the diagram to ensure correct operation of the unit.

Step 1: Attach feet to legs. Please use fasteners in bag marked FEET.

Step 2: Attach telescoping modesty to left leg (BLACK GEAR) and one right leg (RED GEAR). Please use fasteners in bag marked MODESTY. Stretch out modesty to required width and lock using screws supplied.

Step 3: Attach plates to top of legs. Please use fasteners in bag marked PLATES.

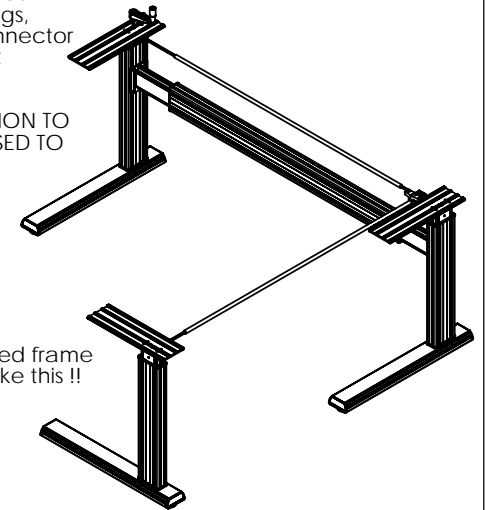
Step 4: Install connector between left and right legs above telescoping modesty:  
 - engage one hex shaft fully into left leg (BLACK GEAR)  
 - slide 3022 gear (BLUE FACE) over 2nd hex shaft  
 - engage 2nd hex shaft fully into right leg (RED GEAR)  
 - please ensure both shafts are fully engaged and slide lock washers towards centre black pipe.

Step 5: Install 2nd connector between 3022 gear (BLUE) and 3rd leg (BLACK GEAR):  
 - engage one hex shaft fully into 3022 gear  
 - engage 2nd hex shaft fully into 3rd leg (BLACK GEAR)  
 - please ensure both shafts are fully engaged and slide lock washers towards centre black pipe.

Step 6: Insert crank into top of any of the three legs. Your frame is now complete. Please attach your work surface to all three legs, making sure that the 2 connector sub-assemblies are at right angles (90 degrees).

PLEASE PAY CLOSE ATTENTION TO THE LENGTH OF SCREWS USED TO ATTACH WORK SURFACE.

Your completed frame should look like this !!



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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN	RM	22 Jan 09
TOLERANCES:	CHECKED		
FRACTIONAL ±	ENG APPR.		
ANGULAR: MACH ± BEND ±	MFG APPR.		
TWO PLACE DECIMAL ±	Q.A.		
THREE PLACE DECIMAL ±	COMMENTS:		
	RFQ#:		

JORO Manufacturing Company Ltd.		
TITLE: Crank Height Adjustable Frame with Telescoping Modesty Assembly Instructions		
SIZE <b>A</b>	DWG. NO. JMC-JTI-20090122-SR24ww24TXC99-KD	REV 0.002
SCALE: 1:16	WEIGHT:	SHEET 1 OF 1