



Assembly Sequence:

LEG ASSEMBLY # 1

Please pay attention to orientation of top plate & foot relative to crank adjustable leg.

1. Attach top plate to crank adjustable leg using 4 joro screws x 3/4" long.
2. Attach foot to crank adjustable leg using 2 bolts x 1/2" long.
3. Attach all end caps and levelling glides to foot.

LEG ASSEMBLY # 2

REPEAT step 1, 2 and 3

Telescoping modesty rail

4. Attach end plate on telescoping modesty rail to face of crank adjustable leg with 4 threaded holes. Use 4 bolts x 5/16" long attach all 4 bolts to leg before tightening. DO NOT OVER TIGHTEN. REPEAT procedure for LEG ASSEMBLY #2.
5. Adjust the telescoping modesty rail to the desired width and center the outer portion of the telescoping rail with the expanded frame. Use the remaining 4 bolts x 5/16" long to secure the telescoping rail.

Hex connector and front crank assembly

6. Insert hexagonal shaft into LEG ASSEMBLY #1 until locking ring touches gear.
7. Extend the shaft on the other side, then slide the second locking ring towards LEG ASSEMBLY #1 to allow enough space to install the front crank assembly.
8. Install front crank assembly through the gearbox and ensure that hex shaft engages the gear on crank leg #2.
9. Center the tube of the connector assembly with the frame, then push locking rings towards the tube so that the hed rods cannot disengage from the gears. This will cause legs to move unevenly. Should this happen, reset the legs to the same height and repeat steps 6, 7 and 8.

You are now ready to install your work surface.



Box Contents:

- 2 - Crank adjustable leg
- 2 - Top plate
- 2 - Foot
- 1 - Telescoping modesty rail
- 1 - Hex connector assembly
- 1 - Front crank assembly
- 1 - Hardware package
  - 4 - levelling glides
  - 4 - end caps
  - 8 - joro screws x 3/4" long - top plate
  - 12 - 1/4" x 5/16" long bolts - modesty rail
  - 4 - 5/16" x 1/2" long bolts - foot
  - 1 - 5/32 long arm Hex key
  - 1 - 3/16 long arm Hex key

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INTERPRET GEOMETRIC TOLERANCING PER:  
 MATERIAL  
 FINISH  
 DO NOT SCALE DRAWING

	NAME	DATE	JORO Manufacturing Company Ltd.	
DRAWN	RM	7 Nov 08	TITLE:	
CHECKED			Crank Height Adjustable Frame for surfaces 24" d - 30" d ASSEMBLY SEQUENCE	
ENG APPR.			SIZE	DWG. NO.
MFG APPR.			<b>A</b>	JMC-Assembly-20081107-TR24ww24FRC99-KD
Q.A.			SCALE: 1:10	WEIGHT:
COMMENTS:			REV	
RFQ#:			1.001	
			SHEET 1 OF 1	